



## POLYMAT® Roof UV-R



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ASTM D4434

Polymeric Waterproofing membranes of PVC-P compound

High UV-resistant & fire retardant polymeric PVC waterproofing membrane with a PVC-coated Polyester scrim reinforced, complies with ASTM D 4434 & the European harmonized Standard EN-DIN 13956 (flexible sheets for waterproofing).



#### POLYMAT Roof UV-R Description

**POLYMAT Roof UV-R** is a polymeric membrane made from a long-term proven PVC-P compound in a most modern Co-Extrusion process, reinforced by a 110g/sqm PY scrim for absorbing high tensile strengths and enduring dimensional stability.

|                |   |      |      |
|----------------|---|------|------|
| Thickness (mm) | 1.20  | 1.50 | 2.00 |
| Width (m)      | 2.10  | 2.10 | 2.10 |
| Length (m)     | 25  | 20   | 20   |
| Colour (*)     | Top: Traffic white RAL 9016, Bottom: stone grey |      |      |

(\*) Other top side colours available on demand. (\*\*) other thicknesses on demand (e.g. 1.60 – 2.20 mm)



#### POLYMAT Roof UV-R Applications

**POLYMAT Roof UV-R** as a single-ply membrane for:

- Exposed roofing systems (i.e. mechanically fastened industrial roofs)
- Ballasted roofing systems and Roof Gardens (Green Roofs)
- Single-ply refurbishment on roofs with existing bituminous waterproofing, using a separation layer of 300 g/m<sup>2</sup> polypropylene fleece or **POLYMAT Roof UV-R FB 300** (fleece back on bottom side, 300 g/m<sup>2</sup> non-woven) as a fully on bonded membrane in architectonic roof designs.
- For ease of detail works (i.e. flashings, joints) use high UV resistant & fire retardant **POLYMAT Roof UV-HM** (homogenous)



#### POLYMAT Roof -R Advantages

- High mechanical & thermal resistance
- Resistance to UV rays & Weathering
- High resistance to puncturing
- Resistant to root penetration
- Fulfils European Fire protection standards Broof (t1)=hard roof on XPS/EPS with 120 g/m<sup>2</sup> separation layer (and on mineral wool boards)
- High resistance to hot-cold temperature cycles
- Various RAL colors available on demand to aid architectural designs
- High aging resistance, well proven formula, developed for 40 years
- Fast application: Roll Lengths of 20-25 m1 and 2,10 – 2.15 m1 widths, up to 60 m1 on demand
- Specific thicknesses: on demand
- Full range of complimentary accessories available
- Customized sheet sizes of up to 1000 m<sup>2</sup> available for any project



#### POLYMAT Roof UV-R Installation

**POLYMAT Roof UV-R** membranes are seam welded with hot air automatic and hand-held machines by trained applicators. For detail solutions and the best application methods for all designs, consult the application technicians of **BITUMAT** or **BITUMAT** distributors for field assistance.

**BITUMAT** provides system membranes for all waterproofing requirements, to guarantee the best and most proven solution for all constructions, buildings and civil engineering projects.

The following ranges of PVC-P system membranes (all range as customized sheets as well) are available:

- **POLYMAT Roof -R + HM:** System membrane for inverted & ballasted roofs, roof gardens
- **POLYMAT Base HM + -R:** WP membrane for Civil engineering & Building structures below ground, high performance Geo-membrane applications, homogenous and reinforced
- **POLYMAT TN (Tunnel):** Membrane for Tunnels and covered vaults (with Signal layer)
- **POLYMAT Pool:** Classic Swimming Pool membranes and Pond Liners in **sky-blue** and various RAL colors
- **POLYMAT Pota:** Membrane certified for potable Water tanks, Reservoirs and Containers for var. liquids



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## POLYMAT Roof UV-R

### Specification & Properties

### ASTM D4434

| Technical Properties                                  | ASTM Test Method  | ASTM Standard Minimum Value                 | POLYMAT UV-R 12                                       | POLYMAT UV-R 15                                       | POLYMAT UV-R 20                                       |
|---|---|---|---|---|---|
| Overall thickness of PVC sheet                        | ASTM D 751 Type III   | 1.20, 1.50, 1.80, 2.0 mm ( $\pm 10\%$ )     | 1.20 mm ( $\pm 3\%$ )                                 | 1.50 mm ( $\pm 3\%$ )                                 | 2.0 mm ( $\pm 3\%$ )                                  |
| Thickness over scrim                                  | ASTM D4434 Type III Optical<br>ASTM D 7635  | 1.2, 1.5 – mm (in) 0.406 (0.016) $\pm 10\%$ | mm 0.600 $\pm 3\%$                                    | mm 0.600 $\pm 3\%$                                    | mm 0.600 $\pm 3\%$                                    |
|   |   | 1.8, 2.0 – mm (in) 0.635 (0.025) $\pm 10\%$ |   |   |   |
| Mass per Unit Area                                    |   | (kg/m <sup>2</sup> )                        | 1.58kg/m <sup>2</sup>                                 | 1.98kg/m <sup>2</sup>                                 | 2.64kg/m <sup>2</sup>                                 |
| Tensile Strength at break                             |   | min, Mpa (psi)                              |   | EN 1848 – 2   | EN 1848 – 2   |
| Machine Direction                                     | ASTM D 638<br>Type II, Grade 1  | MD 10.3 (1500)                              | 13 (1875)   | 13 (1875)   | 13 (1875)   |
| Cross-Machine Direction                               |   | CD 10.4 (1500)                              | 13 (1875)   | 13 (1875)   | 13 (1875)   |
| Breaking Strength                                     | ASTM D 751<br>Type III, Procedure A   | min. (MD x CD)<br>KN/m (lbf/in.) 35 (200)   | 39 x 37<br>(223 x 211)                                | 39 x 37<br>(223 x 211)                                | 40 x 38<br>(228 x 217)                                |
| Elongation at Break                                   |   | min. %                                      |   |   |   |
| Machine Direction                                     | ASTM D 751<br>Type II, Procedure B-1  | MD 250                                      | 270   | 270   | 270   |
| Cross-Machine Direction                               |   | CD 220                                      | 250   | 250   | 250   |
| Machine Direction                                     | ASTM D 751<br>Type III, Procedure A   | MD 15%                                      | $\geq 16$   | $\geq 16$   | $\geq 16$   |
| Cross-Machine Direction                               |   | CD 15%                                      | $\geq 16$   | $\geq 16$   | $\geq 16$   |
| Seam Strength   | ASTM D 751<br>A-Grab Method<br>Type III, min, % of<br>tensile or<br>breaking strength | min, % >75                                  | >85   | >85   | >85   |
| Retention of properties<br>after heat aging           |   | min. %                                      |   |   |   |
| Breaking Strength, min, %<br>of original              | ASTM D 3045 Type III<br>@ 80 $\pm$ 1°C (176 $\pm$ 2°F)<br>for 56<br>days $\pm$ 1h.    | 90  | >90   | >90   | >90   |
| Elongation, min, % of<br>original                     |   | 90  | >90   | >90   | >90   |
| Tear resistance                                       | ASTM D 1004<br>Type II,   | N (lbf)<br>45 (10.0)                        | >90 (20.0)  | >90 (20.0)  | >90 (20.0)  |
| Tearing strength                                      |   | min, N (lbf) 200 (45)                       |   |   |   |
| Machine Direction                                     | ASTM D 751<br>Type III B-Tongue Tear<br>Method 8"x8" sample                           | min, N (lbf) 200 (45)                       | 220 (49.5)  | 220 (49.5)  | 220 (49.5)  |
| Cross-Machine Direction                               |   | min, N (lbf) 200 (45)                       | 220 (49.5)  | 220 (49.5)  | 220 (49.5)  |
| Resistance to UV radiation<br>+ artificial weathering | ASTM 4434-15<br>G 154 & G 155   | 5000 hrs                                    | No visible<br>deterioration @<br>7 x<br>magnification | No visible<br>deterioration @<br>7 x<br>magnification | No visible<br>deterioration @<br>7 x<br>magnification |
| Linear Dimensional Change                             | ASTM D 1204 Type III<br>6h at 80 $\pm$ 1°C (176<br>$\pm$ 2°F)                         | 0.5 max%                                    | 0.4%  | 0.4%  | 0.4%  |
|   | ASTM D 1204 Type II<br>6h at 80 $\pm$ 1°C (176<br>$\pm$ 2°F)                          | 0.1 max%                                    | <0.05%  | <0.05%  | <0.05%  |
| Change in Weight after<br>immersion in water          | ASTM D 570 except for<br>168 $\pm$<br>1h at 70 $\pm$ 1°C (158<br>$\pm$ 2°F)           | $\pm 3.0$ max%                              | <1.00%  | <1.00%  | <1.00%  |
| Static Puncture Resistance                            | ASTM D 5602 lbf min<br>at 23 $\pm$<br>1°C (73 $\pm$ 2°F)                              | 33lbf min at 23 $\pm$ 1°C (73 $\pm$ 2°F)    | Pass  | Pass  | Pass  |
| Dynamic Puncture Resistance                           | ASTM 5635 Type II,<br>III, IV<br>at energy of 20 J                                    | 20 J min at 23 $\pm$ 1°C (73 $\pm$ 2°F)     | Pass  | Pass  | Pass  |
| Fire Class  | ASTM E108-2010<br>UL94-2006   | ASTM E108                                   | Pass, Class B   | Pass, Class B   | Pass, Class B   |
| Cold Flexibility                                      | ASTM D 2136   | No cracks at -30°C                          | No cracks at<br>-30°C                                 | No cracks at<br>-30°C                                 | No cracks at<br>-30°C                                 |



# POLYMAT® Roof UV-R



## Storing

**POLYMAT** membranes are recommended to be stored out of direct sunlight and on pallets.



## Quality Assurance

The products originating from the **BITUMAT COMPANY LIMITED** facility are manufactured under a management system independently certified to conform to the requirements of ISO 9001:2015, specified to EN 13956.



## Safety

**BITUMAT** products contain no asbestos, tar or any other dangerous substances. When adhering to **BITUMAT** installations manuals, **POLYMAT** membranes do not damage the environment are not classified as hazardous goods for all transports.



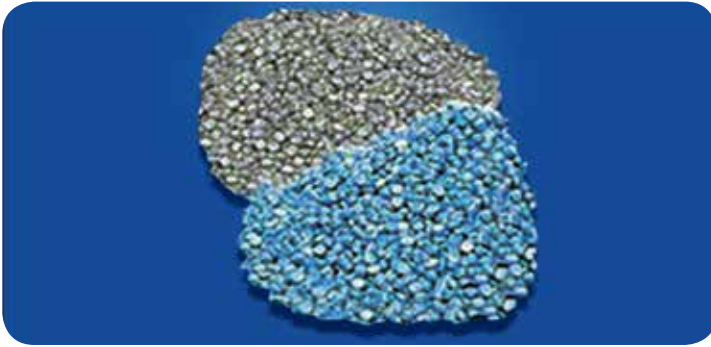
## Note

Advisory service, where provided, does not constitute supervisory responsibility.  
For additional information contact the **BITUMAT COMPANY LIMITED** Sales & Application Department.



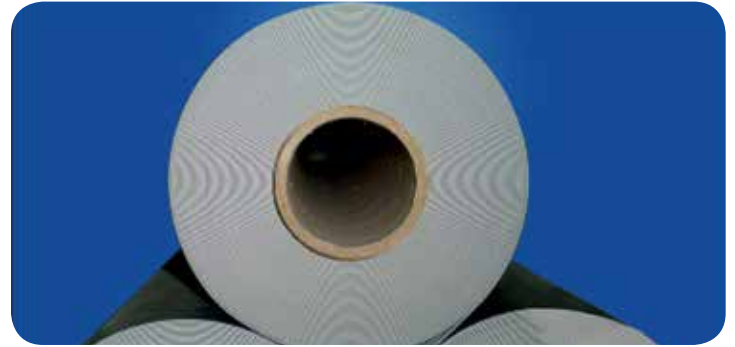


# POLYMAT® Roof UV-R



## Roofing (Low slope - Flat roofs) MS1

- MS 1.1. Exposed roofs
- MS 1.2. Inverted roofs
- MS 1.3. Reflective roofs
- MS 1.4. Solar roofs
- MS 1.5. Vegetated roofs (Green roofs)
- MS 1.6. Roof refurbishments



## Waterproofing (Subsoil, Covered) MS2

- MS 2.1. Basements, Civil Engineering Structures below ground, Motorway Underpasses, etc.
- MS 2.2. Tunnels and Vaults
- MS 2.3. Water-tanks



## Geo-Membranes (Water-world & Landscaping) MS3

- MS 3.1. Containment & irrigation ponds
- MS 3.2. Artificial Lakes & Lagoons; Aquaculture ponds
- MS 3.3. Dam protection liners
- MS 3.4. Canals, Waterways
- MS 3.5. Specialty Containment Applications
- MS 3.6. Oil field & Mining leach reserve pads & storage pits
- MS 3.7. Landfills & Ground water protective linings
- MS 3.8. Golf course ponds
- MS 3.9. Swimming pools



## Special applications (New developments, R & D) MS4

- MS 4.1. Solar PV integrated Roofs
- MS 4.2. Nanotechnologies for enhancing polymer properties (R&D)
- MS 4.3. Geo-engineering developments
- MS 4.4. Compounded membranes



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